American Humane[™] Farm Program American Humane Certified[™] Laying Hens- Cage Free



Animal Welfare Standards Audit Tool Introduction

The American Humane Farm Program (American Humane Certified[™] Animal Welfare Standards) is the product of over 140 years of applied experience in farm animal welfare. Since its beginning in 1877, American Humane has had a long history with the humane treatment of farm animals. In its work to improve the treatment of working animals and livestock in transit, American Humane has been involved in almost every major advancement in improving the welfare of animals, including an instrumental role in the enactment of the 28 Hour Transportation Law. In 1916, the U.S. Secretary of War asked American Humane to help with the rescue of horses and other animals on the battlefields of World War I. The program that followed became American Humane Rescue program, which continues to this day to rescue and shelter animals involved in disasters throughout the country.

Given its history, it was natural that American Humane would create the first farm animal welfare audit program. In 2000, American Humane pioneered the first third party audit and certification program in the United States to encourage and support the humane treatment of animals used for food. Organized as the Free Farmed[®] certification program, the first **Animal Welfare Standards** were based on the Royal Society for the Prevention of Cruelty to Animals' **Welfare Standards**, the Federation of Animal Science Societies' **FASS Guide for the Care and Use of Agricultural Animals in Research and Teaching**, and the governing principles first developed by the Farm Animal Welfare Council (FAWC) known as the "Five Freedoms of Animal Welfare":

- Freedom from hunger and thirst
- Freedom from discomfort
- Freedom from pain, injury, or disease
- Freedom from fear and distress
- Freedom to express normal behaviors

Since its origins, American Humane's farm animal welfare standards have been and continue to be a living document. The standards and the audit process are continually reviewed and updated, using the expertise of the American Humane Scientific Advisory Committee. This committee of internationally renowned animal scientists and veterinarians advances new science and regularly evaluates the standards to help ensure that the American Humane Certified[™] program incorporates the best and current knowledge of humane practices.

American Humane collaborates with institutions and organizations on independent research in animal behavior as well as new handling and housing applications. The program incorporates the practical, hands-on experience of farmers and ranchers, and helps ensure that new technology and knowledge from veterinarians and animal research experts are shared with producers. Third-party audits help to educate, encourage, and support producers in adopting humane practices. The program promotes clear, reasoned communication with consumers and retailers about the meaning and value of humanely raised food and the benefits not only to animals but also to people.

Note: Please refer to Appendix C of the full **Animal Welfare Standards** for a list of additional References consulted in the development of these standards.

Audit Scoring

Audit Process & Scoring

Each individual Audit (e.g., hatchery, grower, processing, or transportation, as applicable at specific sites and facilities) will receive its own score ("Audit Score"). For each audit item, producer will receive the maximum number of points allotted if it meets the standard, and zero points if it does not meet the standard (i.e., no partial credit). When an audit item is deemed not applicable (e.g., because it is not relevant to the type of Audit), it will be removed from the total available points in calculating the Audit Score. To be eligible for certification, producer must pass each mandatory Pass/Fail audit item and receive an Audit Score of at least 85% for each Audit.

Since not every audit item may apply to every farm, some items will be considered Not Applicable (N/A). It is necessary to remove these N/A questions from the overall count. An example of this process is provided below:

a.) Total Points Possible		b.) Total N/A's	c.) Adjusted Points Achievable	d.) Total Points Achieved	Overall Audit Percentage	
Items	Value	Points	Example	Example	Example	
5	50	250		250	250	
12	25	300	1 @ 10	300	300	
21	10 210	_	200	190		
46	3	138	4@3	126	120	
,	A.) Total Points Possible		B.) Total N/A's	C.) Total Points Achievable = A B.	D). Total Points Achieved	D./C. = Overall Audit Percentage
		=898	=22	= 898-22 = 876	=860	Example= 860/876 =98%

Step 1- Count the Total Points Possible for all items on the scored Animal Welfare Standards Audit Tool.

Step 2- Count the number of Total Not Applicable (N/A) audit items. Subtract the Total N/A's from the Total Points Possible for all items. This will give you the Adjusted Points Achievable for the audit.

Step 3- Count up the Total Points Achieved in the audit. These are the audit items that were in conformance.

Step 4- Divide the Total Points Achieved by the adjusted Total Points Achievable to find the Overall Audit Percentage.

Non-Conformances

All welfare issues identified with a loss of points during an audit are discussed in the exit interview by the auditor and will be described on the *Non-Conformance Report*. The *Non-Conformance Report* will list out the non-conformances found by the auditor and must be signed by both the manager and auditor. <u>All corrective actions agreed upon at the exit interview must be corrected even if your farm receives certification</u>.

Corrective Action Plan

If a producer receives an Audit Score of less than 100%, producer must submit a Corrective Action Plan, which details steps that the producer will take to reach 100% compliance to all relevant Animal Welfare Standards.

Completion Report

Upon implementation of any Corrective Action Plan, a Completion Report confirming implementation of the plan must be submitted for American Humane's review and approval.

The American Humane Certified[™] The American Humane Farm program reserves the right to perform unannounced audits at any time during the certification period.

American Humane Farm Program

American Humane Certified™ Farm Data Form Laying Hens- Cage Free



• Auditor note: the following information should be completed in full (unless N/A) and reported to the American Humane Certified[™] program with submission of the audit.

AUDITOR:	AUDIT DATE:		AUDIT	
	From:	То:	SCORE:	
LICENSE HOLDER:				
PRODUCER:	LICENSE MANAG	ER:		
Address:	En	nail:		
City:	Offic	e #:		
State:	Се	Cell #:		
ZIP:	Α	Alt #:		
Country:	Fa	x #:		
AUDIT FARM LOCATION:				
AUDIT FARM:	FARM MANAGER:	STOCKPERSO	N:	
Address:	Email:	Ema	il:	
City:	Office #:	Office	#:	
State:	Cell #:	Cell	#:	
ZIP:	Alt #:	Alt	#:	
Country:	Fax #:	Fax	#:	
CHICK SUPPLIER:	PROCES	SOR (End of F	lock):	
NAME:	NA	ME:		
Address:	Addre	ess:		
City:		City:		
State:	State: State:			
ZIP:		ZIP:		
Country:	Cour	=		
Contact:	Cont			
Contact #:	Contac	ct #:		

FARM DATA:			
ALL AHC HOUSES ON-SITE:		Conv. or Organic?	O Conventional
Total No. AHC Houses On-site:		Conv. or Organic?	O Organic
FOR AUDITED HOUSE ONLY: Type of House:	 All Litter Barn Partially slatted Barn Multitier Aviary* 	Type of Outside Access, if Provided: (select as noted)	 N/A- not prov. Outdoor Run Other*
	 (*if appl. Manu/Model) Other as described* (*give short description) White 	Total Available Outside Space (ft²): <i>(Only if applicable)</i> Is Outside Access Rotated?	O No
Type of Hens:	 Write Brown Other as described* (*give short description) 	Type of Feeder:	(*If yes, give brief description of area available at any time, e.g. "1/2rotation ") O Trough-style O Pan
No. of Hens Placed in House:			O Other OR Mix
No. Hens Currently in House: Audited Floor Space (ft²): (sum of ALL usable area, excl. nest)	vs Actual (ft²) Req'd (ft²)	Length OR No. of Feeders (inches or No.) Double-sided Trough: Single-sided Trough: Perimeter/Round: No. of Feeders*:	
Littered Floor Space (ft ²): (i.e. the sq. footage of the usable area noted above that has litter)	vs. <u>15%</u> Actual % Req'd %	(*ONLY if needed, e.g. "52 feeder pans")	vs Actual Req'd
Type of Nest Provided: Audited Nest (ft² or No.):	O Colony O Individual	Type of Waterer:	 ○ Nipple ○ Trough ○ Other OR Mix
Length of Qualifying Perch Total Linear Perch (inches): Total Qual. Floor Edge (inches):	VS Actual Req'd	No. of Nipples (No.): No. of Waterers* (No.): (*ONLY if needed, e.g. "362 bells")	
% elevated at least 16 inches:	vs. <u>6.0 in</u> Actual (in) <u>Actual (%)</u> vs. <u>20%</u> Req'd (%)	Final Disposition of Spent Hens:	<u>Actual</u> <u>Req'd</u> OOn-Site Euthanasia OTransport/ Humane
Other Notes: (enter ONLY if needed)			Slaughter O Other*
Date of Population: Date for De-Population:			
(Optional) Name of Marketing or	Producer Group if unde	er Forward Contract:	
List any Quality Assurance Prog	•		

Audit Notes

- The American Humane Certified[™] standards are written to cover facilities in varying geographic and temperature regions and facilities utilizing different systems. Therefore, not all sections in these standards apply to every facility. Farmers must comply with any local, state or federal mandates for handling and processing eggs that affect the environment or safety of their product.
- Egg Producers have the ability to receive dual certification through the American Humane Certified program and the United Egg Producers (UEP) program by passing this audit. For the specific UEP requirements, refer to the UEP.
- If an outside company is used for other processes such as vaccinations, end-of flock disposition, etc., <u>auditors must verify this process by observing the practices being conducted.</u> If this is not a viable option for the site, then the company needs to be able to show documentation that the individuals are properly trained in these areas. This can be accomplished through training documents and/or the Certificate of Conformances.
- If the auditor observes willful acts of abuse or neglect towards the birds during the course of the audit, s/he must suspend the audit and notify the manager, their audit company, and the American Humane Certified program immediately. Auditor note: unless noted otherwise, for each audit item, select all boxes that apply regardless of whether the audit item is marked "Yes" or "No." For any audit item marked "No", provide reasons in the "Notes" section.
- A Certificate of Conformance (COC) is a document signed or otherwise authenticated by an individual certifying the degree to which terms or services meet specified requirements. A COC may be required when third parties, for example, are used for tasks like loading.

Office Records/ Management

A high degree of caring and responsible husbandry is vital to help ensure good animal welfare. Managers and stockpersons must be thoroughly trained, skilled, and competent in animal husbandry and welfare. They must have a good working knowledge of their system and the hens under their care.

The following records and documentation must be made available to the auditor at the time of the audit. These are to be maintained in the form of a Farm Manual. Producers may use their own forms for records or they may use the template forms that are provided in Appendix B of the full **Animal Welfare Standards for Laying Hens- Cage Free**.

Company Policy & Employee Code of Conduct

		Selection	Score
М1	 Company Policy The Company Policy must be available to all workers, in their native language. Workers must sign and date that they have been provided a copy of, and that they understand their responsibilities under, the Company Policy, which must include as a minimum: Emphasis of the company's commitment to providing an environment that promotes high standards of animal welfare; The company has implemented a "zero-tolerance" policy stating that kicking, throwing, yelling at, purposefully scaring, and other acts of abuse towards the hens or acts of neglect in the care of the hens will not be tolerated and, upon the discretion of the company, these actions are grounds for immediate dismissal; and The company has implemented an animal welfare "whistle blower" policy that protects employees who report animal welfare issues. 	O Yes O No O N/A	/25
М2	 Employee Code of Conduct An Employee Code of Conduct must be available to all workers, in their native language. Workers must sign and date that they have been provided a copy of, and that they understand their responsibilities under, this Code of Conduct, which must include as a minimum: All personnel are expected to handle the hens in a positive and compassionate manner at all times; Each worker has the responsibility for and is expected to contribute to upholding high standards of animal welfare at all times as they perform their duties; In addition to the worker's assigned duties, each also must be cognizant that the basic requirements such as adequate feed, water, lighting, ventilation, temperature control, and biosecurity must be provided to the hens all times, and corrective actions must be taken immediately and/or a supervisor must be notified if any of these basic necessities are lacking; and All personnel have access to the <i>Animal Welfare Incident Report</i> or a similar company document or otherwise report whenever they observe incidents related to animal welfare that cause them concern. 	O Yes O No O N/A	/25

М3	 Animal Welfare Officer Each farm must have at least one designated Animal Welfare Officer (AWO). The AWO is the individual who is responsible for ensuring the implementation of animal welfare policies and for monitoring operations to help ensure that high standards of animal welfare are being provided to the animals at all times. Auditor note: The owner/ operator or license manager may designate him or herself as the AWO. Auditor note: Name/position of AWO 	O Yes O No O N/A	/10
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Office Records & Documentation

Μ4	Records of Production Comprehensive production records must be available for at least one year in electronic, graphic, or tabular form, recording performance parameters including but not limited to: Animal movement logs (dates for incoming and outgoing flocks); Weekly egg production and egg masses; Numbers of mortalities (with reasons stated, if known); Numbers of cull birds (with reasons stated); Numbers of ill or injured birds (with reasons stated, if known); Feed intake and drinking water consumption; and Daily house temperature.	O Yes O No O N/A	/3
M5	 House recording sheets are used as source records. Building Checklists Records must be available for at least one year for each house with the following information for all previous and current flocks in that house, including: Total floor and tier area available, with usable area and nest area separated; Total number of birds placed in the house; Total numbers/ lengths and types of waterers and of feeders; Target air quality parameters including ammonia; and The lighting program and target light intensity. 	O Yes O No O N/A	/3

M6	SOPs written monthl	 ard Operating Procedures (SOPs) must be available in the main office in regularly updated, comprehensive instructions, in workers' native language, relating to daily, weekly, and y activities and procedures. Examples include but are not limited to: Workers must sign and date that they understand and have been provided copies of the sections of the SOPs that are relevant to their assigned duties; Twice daily inspections of flocks and facilities, and records to be kept by responsible personnel; Daily inspections of equipment (especially feed and water systems), routine maintenance and cleaning, and back-up protocols as well as records to be kept by the responsible personnel; Daily monitoring and recording of maximum and minimum house temperatures (unless automatically recorded); Daily monitoring of ventilation settings/ rates, any necessary adjustments (where applicable), and records of monthly ammonia readings; Description of lighting program, including quarterly readings of light intensity; Any additional procedures to maintain compliance with any applicable local, state, and federal regulations; Any additional procedures to fauxiliary power supply; Maintenance and testing of auxiliary power supply; Maintenance and testing of auxiliary power supply; Maintenance and testing of automatic ventilation systems. If young laying hens are not granted continuous access to the litter area after being placed in the laying house, then the SOP must state that: Housing doors are opened every day within 6 hours of the onset of the light period. Young laying hens will be provided with continuous access to the laying area when 50% production is reached, but will not be confined overnight for more than four weeks after they are placed, whichever comes first. 	O Yes O No O N/A	/10
		Handling/ End-of-Flock Disposition & Transportation SOPs. <u>Auditor note</u> : mark "Yes" if SOPs for miscellaneous activities and procedures are available; mark "No" if they are not.		

	Emerg	ency Response Plan			
		nergency Response Plan must be available at the main office. This plan			
	include	S:			
Μ7		Emergency information and numbers, i.e. relevant information for responders about the site as needed, contact numbers for fire department, local utilities, etc.;			
		Procedures to help ensure that responsible individuals (and alternates, if necessary) can be notified. This should include primary and alternate contact numbers for these individual(s) responsible for reacting to emergencies, i.e. farm workers/ managers, family members, and/or owner as appropriate. <i>Note: it is recommended to provide contact numbers for at least three responsible workers and/or family members when possible, and a predefined calling schedule to help ensure that all responsible parties may be contacted if necessary;</i> and	000	Yes No N/A	/3
	•	Contingency plans and precautions to cope with severe events/ emergencies in order to safeguard the welfare of the birds, and the procedures to be followed by responsible personnel in these occurrences or by those discovering an emergency such as fire, floods, storms or other severe weather, interruption of power or water, interruption of supplies, etc. <u>Auditor note</u> : When barns are not located on the same property as the main office, Emergency Contact Information or the Emergency Response Plan must also be posted on the barn site. See E4.			

Animal Health Plan

	Anima	l Health Plan			
	A writte	n Animal Health Plan (AHP) must be available at the main office. This plan			
	must in				
		Certification or proof that the AHP has been developed in consultation with			
		the flock veterinarian:			
		 The flock veterinarian must sign and date the AHP; and The AHP must be regularly, at least yearly; 			
		Records of vaccination protocols and any vaccinations;			
		Records of treatment protocols and any treatments, including:			
		Identification of the animal(s);			
		The type of treatment and reason for the treatment;			
		Dates of treatment;			
		The types/route of administration and quantities of medications used;			
		Details of the therapeutic use, defined as treatment, prevention and control,			
		as allowed by current laws, of any antibiotics (including ionophores),			
		antiparasitics, and antifungals, which includes the requirements that			
		antibiotics, antiparasitics, and antifungals must only be used therapeutically	0	Yes	
M8		as prescribed by the flock veterinarian;		No	/25
WO		Therapeutic use must be for individual animals OR for specific groups of		N/A	/20
		animals only when specified by the flock veterinarian through determination		11/7	
		that the entire group is at high risk of contracting disease;			
		Therapeutic use is in conformance with the latest edition of the FDA <i>Judicious Use of Antimicrobials for Poultry Veterinarians</i> and complies			
		with withdrawal periods;			
		Records of any surgical procedures;			
		Tolerance levels for overall flock performance;			
		Causes of morbidity and mortality where known; and			
		Targets for other aspects of flock health.			
		Livestock and poultry must not be implanted or injected with any growth			
		hormone/ growth promoter or fed antibiotics (except ionophores) or fed			
		beta-agonists for the purpose of boosting growth or feed efficiency.			
		NOTE: Treatment must never be withheld to maintain an			
		antibiotic-free production policy. Animals must be given			
		appropriate treatment, including antibiotics, if prescribed			
		by the flock veterinarian, regardless of antibiotic-free production policy.			
	Flock I	Performance Parameters			
	Flock F	erformance Parameters must be continuously monitored for indicators of			
	disease	e common to laying hens or to production disorders.			
	L	Monitoring of flock performance parameters must include review of records	\sim		
		of observations made during daily inspections, and the monitoring of	~	Yes	14.0
M9		specific health conditions by stockpersons and by the flock veterinarian.	O	No	/10
		If any flock performance parameter falls below the tolerance limits identified in the AHP, the veterinarian or properly trained personnel must be informed		N/A	
		and a program of action developed to remedy the problem, as defined in			
		the AHP. Rates of inspections must be increased until flock performance			
		parameters return to acceptable limits.			

M10	 Action and Management Plans in the AHP Records of any Action and Management Plans must be retained as part of the AHP, including but not limited to: Procedures to be followed in the event of an outbreak of abnormal behavior such as feather-pecking or cannibalism, including appropriate and immediate changes in the system of management; Management plans for the prevention of suffering from injuries, especially keel bone breaks, which include: the monitoring and assessment of daily inspection logs for culls to help ensure that an increasing problem is not developing, and where found, recommendations and guidance from the flock veterinarian to alleviate/ prevent such instances; Action plans for the mitigation/ prevention of recurring injuries seen in a number of birds to suggest that there is a common cause and that is attributable to physical features of the environment or to handling procedures. (<i>Injury is described as damage severe enough for the formation of granular scar tissue or defective bones or joints, and to an extent significantly greater than would be caused by accidental bumps or scratches. Attention must be paid to foot lesions.);</i> Management plans/ practical measures for the prevention and control of external and internal parasitic infestations; 	O Yes O No O N/A	/10

Nutrition & Lighting Plans

	Nutrition Plan		
	A Nutrition Plan must be available at the main office. This plan must include:		
	Certification or proof that the diet has been developed in consultation with a qualified flock nutritionist or the flock veterinarian:		
	The flock nutritionist/veterinarian must be identified by name.		
	The plan must be reviewed periodically and updated.		
M11	Demonstration that the diet conforms to the following requirements (such as a letter from the flock nutritionist/veterinarian or other evidence that confirms the following):	O Yes	
	The diet has been developed in accordance with guidelines provided by the most recently published National Research Council (NRC) standards;	O No O N/A	/10
	Growth hormones/ growth promoters are not used as additives to the feed in the <u>stated formulation</u> for the <u>stated producer</u> ; and		
	In-feed antibiotics or anti-parasitic agents are not used in the <u>stated formulation</u> for the <u>stated producer</u> , except and unless for therapeutic reasons as prescribed by an attending veterinarian and as documented in the Animal Health Plan.		

M12	 The Nutrition Plan must also include: Specifications for a diet that is adjusted as appropriate to the hens' age and species/strain in order to promote balanced nutrition. Changes to the diet must be introduced gradually. Feed intake of the hens must be monitored when changing feed type to help ensure that the hens do not lose weight. The diet must include mineral supplements, including coarse calcium, which are provided in adequate quantity to sustain healthy bone strength for the laying hens. Hens with outdoor access must be provided with insoluble grit (composed of granite, quartz, or silica sand) at least once weekly to assist in digestion. 	O Yes O No O N/A	/3
M13	 The Nutrition Plan must also include: Feed records that have been retained for at least one year, including: Identification of feed mills and whether a major or minor source of feed; Feed constituents/ feed concentrates (minerals/amino acids, etc.) used at each site. 	O Yes O No O N/A	/3
M14	 Lighting Program The lighting system in houses must be designed and maintained to regulate a daily cycle for all hens. The lighting program for each house must be documented and light intensity must be tested quarterly with records on file. The lighting program must provide within each 24-hour period: A minimum continuous period of 8 hours of daytime light. The daytime light levels must be an average minimum of 10 lux (1 foot-candle) at the head height of the hens throughout the house, excluding areas in the shade of equipment. Patches of high intensity sunlight or artificial light must be avoided. A minimum period of 6 hours of continual darkness or the natural period of darkness, if less. (<i>Note: 'Darkness' refers to the substantial dimming of lighting to allow birds to rest.</i>) Auditor note: Lighting and light intensity must also be evaluated on-site. See E17-E19.	O Yes O No O N/A	/25

Biosecurity & Sanitation Plans

	Biosecurity Plan, Structural /Access The structural biosecurity plan must be available and include as a minimum:		
M15	 Description of and maintenance schedule for physical methods for discouraging pests, predators, and wild birds. Description of company biosecurity policies and procedures for employees; Description of the policies and procedures for the deterrence of unapproved visitors; and Descriptions of the policies and procedures for approved visitors including the logging of all approved visitors. Non-farm personnel are not permitted on the site unless approved by farm managers, and unless appropriate precautions have been taken, including compliance with the company policy on "downtime" i.e. time away from contact with other poultry. Auditor note: The implementation of the structural biosecurity policies and procedures must be evaluated on-site. See E2. 	O Yes O No O N/A	/3
M16	 Biosecurity Plan, Operational The operational biosecurity plan must be available and include as a minimum: The maintenance of outdoor areas adjacent to surrounding buildings to keep vegetation short and tidy within at least 24" from the house (i.e. removing vegetation that provides shelter to pests and predators); Descriptions of policies and procedures for the deterrence and control of pests and predators, maintenance schedules and personnel responsible for baiting and trapping, etc.; The removal of feed sources and the protection of bulk feed and water supplies to reduce the attraction of pests, rodents, mold, etc.; The protocols for personnel working with older flocks to limit contact with pullets; and The provision and maintenance of protective clothing, foot baths, and/or shower facilities for workers, where appropriate. Auditor note: The implementation of the operational biosecurity policies and procedures must be evaluated on-site. See E3. 	O Yes O No O N/A	/3
M17	 Cleaning and Sanitation Plan The Cleaning and Sanitation Plan must be available as part of the overall health plan, and must include: Details for routine/ scheduled cleaning procedures; and Details for cleaning procedures between end-of-flock disposition and restocking; and When recommended by the flock veterinarian, houses must be tested negative from infectious agents as specified in the Animal Health Plan. 	O Yes O No O N/A	/3
M18	Waste Disposal Plan Each farm must maintain a Waste Disposal Plan that details protocols for the safe and proper disposal of medical waste, sharps, carcasses, and other waste that poses a potential threat to animal and human health and safety.	O Yes O No O N/A	/3

Specific SOPs for Pullets

M19	 Pullets must be reared on litter and provided with the minimum space allowance for the adult laying flock per E20, adjusted proportionately based on the pullets' current average weight versus the anticipated average weight of the adult hens. (<i>E.g. White/ lightweight pullets require at least 50% X 1.0 = 0.5 square feet per pullet when the average weight of the pullet is 50% of the anticipated weight of the adult hen.</i>) 	O Yes O No	/3
	 Feeding and watering systems for pullets must be similar to those in the laying house. Auditors must be given access to company owned rearing houses during the audit, where applicable. 	O N/A	
	Note: See M39: Beak-Trimming Policy also.		
M20	Premises and equipment must be thoroughly disinfected and cleansed before restocking.	O Yes O No O N/A	/3
M21	Elements such as perches and litter/scratch areas must be included in the facilities so pullets are prepared for the laying house environment.	O Yes O No O N/A	/3

SOPs for Exterior Access

The American Humane Certified[™] Animal Welfare Standards for Laying Hens- Cage Free provide specifications for different types of cage free production systems, including those where the birds have access to the exterior. If the production system provides the hens with access to the exterior, the following guidelines must be met.

 Where hens have access to the outside, Exterior Access SOPs must be available and include as a minimum: Inspection of the hens and the outdoor facilities, conducted twice daily as a minimum; Maintenance of required shade and where provided screening to deter predators, rodents, and wild birds; and Schedule for when hens have access to the exterior, i.e. daily procedures for opening/ closing exits from the house (pop holes): A company policy must be available that describes the weather conditions for which the birds are provided exterior access, as well as the conditions for which the birds are secured in the house. The birds must be provided access to the outdoor areas for a minimum of 8 hours daily during daylight hours, weather permitting. All exit areas must normally be open during this time, except when precluded by inclement weather conditions. 					
 must be closed in the house at night, when the outside temperatures are excessively cold or hot, and when other adverse weather conditions are expected. <i>Note: Under situations of high risk for avian influenza or other highly pathogenic infectious diseases, birds can remain indoors as recommended by the veterinarian.</i> (Select the following if applicable) If a dust-bathing environment for hens is provided outdoors, the SOPs must describe the provision and maintenance of a suitable substrate for dust-bathing, with access allowed for at least 4 hours every day; Where access is provided, outdoor runs: Must be provided at rate appropriate for the flock population that allows for effective management of pathogenic contamination and maintenance of vegetation and/or other ground surfaces; Must be provided with perimeter fences and as appropriate cover/ screening to discourage contact with predators, rodents, and wild birds; and Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out; Must be maintained with active management to remedy damaged or sodden ground and must be managed to permit vegetation to regrow as the climate allows in order to provide an appropriate cover of living vegetation; The area near the house must be carefully designed and managed to help ensure that it is well-drained to limit mud and damaged ground (<i>surfaces such as gravel should be considered in these areas</i>). 	M22	 and include as a minimum: Inspection of the hens and the outdoor facilities, conducted twice daily as a minimum; Maintenance of required shade and where provided screening to deter predators, rodents, and wild birds; and Schedule for when hens have access to the exterior, i.e. daily procedures for opening/ closing exits from the house (pop holes): A company policy must be available that describes the weather conditions for which the birds are provided exterior access, as well as the conditions for which the birds are secured in the house. The birds must be provided access to the outdoor areas for a minimum of 8 hours daily during daylight hours, weather permitting. All exit areas must normally be open during this time, except when precluded by inclement weather conditions. Protection must be provided from predators and wild birds, and birds must be closed in the house at night, when the outside temperatures are excessively cold or hot, and when other adverse weather conditions are expected. <i>Note: Under situations of high risk for avian influenza or other highly pathogenic infectious diseases, birds can remain indoors as recommended by the veterinarian.</i> (<i>Select the following if applicable</i>) If a dust-bathing environment for hens is provided outdoors, the SOPs must describe the provision and maintenance of a suitable substrate for dust-bathing, with access allowed for at least 4 hours every day; Where access is provided with perimeter fences and as appropriate cover/ screening to discourage contact with predators, rodents, and wild birds; and Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out; Must be provided with active management to remedy damaged or sodden ground and must be managed to permit vegetation to regrow as the climate allows in order to provide an appropriate cover of living vegetation; The area near	0	No	 10
		such as gravel should be considered in these areas). <u>Auditor note</u> : Where birds are provided access to the exterior, the physical			

Catching & Handling SOPs

	Catching and Handling SOPs must be available and focus on maintaining high standards of animal welfare during end-of-flock disposition. (See "End-of- Flock Disposition" section.)	Refer to "End-of- Flock Disposition" Section for Scoring	- / -	
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Transportation & Processing Plant SOPs

	Transportation and Processing Plant SOPs must focus on maintaining high standards of animal welfare during loading, transport, unloading, shackling, stunning, and bleeding. (See "Transportation" and "Processing" sections.)	Refer to "Transportation" and "Processing" Sections for Scoring	- / -	
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Records of Stockperson Training

The continuing education of personnel who have day-to-day contact with the hens is one of the most important ways to help ensure behaviors that support and promote animal welfare. It is important to have documentation confirming personnel training in aspects of flock welfare appropriate to the level of operation

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M23	 Training Documentation Note: applies to <u>all training</u> in this section "Records of Stockperson Training" Documentation must be available confirming that personnel are provided training at orientation, as well as yearly updates/refresher courses (and opportunities for continuing education/ professional development) and specialized training, in aspects of animal welfare appropriate to the level of operation. For all training of personnel: Training must be presented in the workers' native language. Training may include videos, manuals, classroom settings, online instruction, etc. Training must include review of the company SOPs, the American Humane Certified Animal Welfare Standards, and 'hand's-on' experience and evaluations. Training records must clearly define what is expected of each stockperson so that each is fully aware of their duties and responsibilities. Training records must be signed by both the trainer and the trainee, and include the training topic (i.e. orientation, yearly update/refresher course, specialized training, etc.) as well as the training date. 	O Yes O No O N/A	/10
M24	 Training for All Stockpersons Prior to being given responsibility for the welfare of the hens, all stockpersons must be properly trained. As a minimum, the training program for all stockpersons in direct contact with the hens must include: Knowledge of the normal behavior of hens and of the flock, the ability to recognize the signs of good health and welfare and the ability to identify potential problems as early as possible; Knowledge of the proper way handle animals in manner that minimizes unnecessary stress to the birds; Recognizing the signs of abnormal behavior and fear; Recognizing deviations from normal flock activity; Understanding the physical and environmental requirements for hens; and know when responsible personnel must be notified; Understanding the factors that affect litter condition (i.e. moisture, nitrogen content, and slippery, caked litter), and identifying welfare problems associated with poor litter management (e.g. burnt hocks, paw lesions, etc.); and Knowing the procedures to be followed in the event of an emergency, i.e. the Emergency Response Plan. 	O Yes O No O N/A	/10

M25	 Specialized Training of Stockpersons Documentation must be available for the training of stockpersons to perform specialized duties, with emphasis on animal welfare, optimizing health, and minimizing pain and distress to the birds. Prior to performing procedures that have the potential to cause suffering (e.g. injections and approved beak-trimming), the stockperson must be able to demonstrate to the trainer that they are proficient in performing those procedures. Specialized training includes but is not limited to: Specific training in the correct procedures for performing inspections of the hens; identifying which hens are to be culled/ euthanized and recognizing unusual conditions or behaviors; and the appropriate and timely remedial actions to be taken, either by the direct action of the stockperson or through the notification of the responsible personnel; Sick hens must be treated immediately, and any hens suffering from injury such as open wounds or fractures, or from prolapse of the vent, must be segregated and treated without delay, or if necessary, humanely euthanized. Specific training and certification of the stockpersons' proficiency in approved techniques for euthanasia; and Specific training and orientation for stockpersons responsible for any equipment on which the hens depend, including: recognizing normal operation of the equipment; operating the equipment competently (e.g., heaters, lighting, ventilation, flaps/fans); carrying out routine maintenance to help ensure that the equipment is kept in good working order; recognizing common signs of malfunction; and 	O Yes O No O N/A	/10
M26	 carrying out any actions in the event of failures. Training of On-Farm Crews The training of on-farm personnel, such as catching and transport or euthanasia crews, must be documented, and all members of these crews must be provided full, detailed, written instructions. Training includes Catching & Handling, Transport, and/or Euthanasia protocols. 	O Yes O No O N/A	/10
M27	 Training of Outside Workers The training for crews outside the producer's control (crews performing beak-trimming, vaccination crews, end-of-flock disposition crews, transport crews, etc.) must be documented to certify familiarity with and conformance to the standards herein. Training must be validated through employee documents and/or Certificates of Conformance. Outside workers must be held to the same standards of care as company employees. All outside workers must sign and date the company "Employee Code of Conduct" as described in M2, or a similar code of conduct. 	O Yes O No O N/A	/10

Inspections of Hens

	Routine Inspections		
	Records must be on file in the house for a minimum of one year showing that the hens and facilities (including outside areas, where provided) are inspected a minimum of twice daily. These records must:		
	Identify the person performing the inspection, and the time (AM/PM) and date of the inspection;		
	Note the numbers of mortalities with reasons stated, if known; and		
	Note the numbers of culls, with reasons stated.	O Yes	
M28		O No	/10
	The stockperson performing the inspections must proceed in a careful, deliberate manner to avoid frightening the hens unnecessarily, i.e. by making loud noises, sudden movements, etc., and must follow a path that allows them to see all of individual hens in the house.	O N/A	
	During inspections or at any other time, if any bird is found to be in severe		
	pain or is suffering from severe sickness or injury then the bird must be immediately euthanized by qualified personnel.		
	 Mortalities found during inspections or at any other time must be removed 		
	as soon as possible after discovery and carcasses disposed of properly.		

Inspections & Maintenance of Equipment

	Equipment Inspections		
M29	 Manual or automatic equipment that is essential to hen welfare, such as waterers, feeders, and fans must be inspected on a daily basis Stockpersons must also perform routine, scheduled maintenance as defined in the SOPs. Where a defect is found (whether on inspection or at any other time): It must be repaired immediately, and records must be kept of the nature of the defect and how the defect was rectified; or If the defect cannot be repaired immediately, records must be kept of the nature of the defect and must show that measures as specified in the SOPs were followed in order to safeguard the hens from suffering unnecessary pain or distress as a result of the defect. Records show that these measures were maintained until the defect was repaired. Routine maintenance must be performed per the equipment manufacturer's recommendations, with records kept. Where used, shock wires (such as in the corners of houses) must be set to cause no more than momentary and minor discomfort to the birds. 	O Yes O No O N/A	/3
M30	 Inspections of Water Systems Records must be kept showing the following: Water availability is checked daily; Water flow rate is monitored and recorded weekly and is verified using water meters or the graduated cylinder methodology; and Water lines are flushed between flocks. 	O Yes O No O N/A	/3

	Inspections of Auxiliary Power Supply		
M31	 Records must be kept showing that the auxiliary power supply (such as a standby generator), is tested weekly and- unless recommended otherwise by the manufacturer- under load, with the outcome of the test documented. Records must show that the auxiliary power supply is available and has sufficient capacity to operate critical equipment such as fans, feeders, waterers, for the duration of the outage. <u>Auditor note</u>: An Auxiliary Power Supply is not required at sites that rely on manually operated equipment. Where it is required, the auditor must confirm that the Auxiliary Power Supply is available on site and functional. See E11. 	O Yes O No O N/A	/3
	Inspections of Alarm Systems		
M32	 For controlled environment houses, records must be kept showing that alarm systems (audible & remote) are tested weekly, with the outcome of the test documented. Records must show that these alarm systems are operational even if the principal electricity has failed. Alarm systems for controlled environment houses must be installed and functional for giving notification in the event of an emergency (e.g. during a power failure, high temperatures, water failure, etc.) <u>Auditor note</u>: For controlled environment houses, the auditor must confirm that alarm systems are available on site and functional. See E12. 	O Yes O No O N/A	/3
	Ventilation & Environmental Controls		
M33	 For controlled environment houses: Maximum and minimum temperatures must be monitored and recorded daily. Ventilation equipment must be checked daily and maintained for proper operation, with records kept. Ventilation rates must be monitored daily and adjustments made in order to maintain minimum ventilation requirements and to maintain air quality parameters. Documentation on ventilation system must be available that includes information on design, capacity, and CFM rating. A backup plan must be in place to safeguard birds from suffering pain or distress as a result of a malfunction of the ventilation equipment. 	O Yes O No O N/A	/3

M34	 Monitoring of Ammonia Levels by Producer Records must be available showing: Results of tests of ammonia levels, measured monthly by or on behalf of the producer at the height of the hens at multiple locations in the house, which are ideally less than 10 parts per million (ppm) but must not exceed 25 parts per million. If a monthly ammonia test result was in excess of 25 ppm, records must show that a program of ammonia mitigation was implemented. Along with a description of the steps taken to reduce ammonia levels, the records must show that ammonia testing was performed daily until ammonia levels dropped below 25 ppm. Note: Provisions must be made to help ensure that aerial contaminants do not reach a level at which they are noticeably unpleasant to a human observer. Ammonia levels are to be maintained at less than 10 ppm wherever possible. <u>Auditor note</u>: Air quality and ammonia levels must be evaluated on-site on the day of the audit. See E13-E16. 	O Yes O No O N/A	/25
M35	 Litter Maintenance Plan The SOPs and training manuals must have a section detailing proper maintenance of litter. Litter must: Allow birds to dust bathe and forage freely; Be managed and maintained in a dry, friable condition; Be good quality and of a suitable material and particle size; Be provided at a depth appropriate for the dilution of feces (recommended to be at least 2 inches in depth of dry litter to allow birds to get to the bottom and move the litter around); and Be topped (fresh litter must not be placed on top of caked litter.) Also: Litter that is wet or otherwise contaminated must not be introduced into the house; and Wet litter resulting from accidental flooding must be replaced as soon as practical. Auditor note: Litter must be evaluated on-site on the day of the audit. See E21-E22. 	O Yes O No O N/A	/3

Molting Policy

M36	 Molting Policy Hens must not be induced to molt by withholding feed and/or water. Auditor note: select only as appropriate: Flocks are not induced to molt. (If flocks are not induced to molt, select this bullet, skip remaining bullets, and mark as "Yes" to this audit item. Otherwise, leave unselected and proceed to next bullet.) OR Flocks are induced to molt. Methods for inducing a molt must not include the withholding of feed and/or water and must meet current recommendations for non-feed and non-water withdrawal molting per the American Veterinary Medical Association (AVMA). Records must be kept of any molting program, and must show that only methods in accordance with the AVMA were used. 	O Yes O No O N/A	/3
M37	Mortality Levels During Non-Feed/ Non-Water Withdrawal Molting If the mortality level within a house is in excess of 0.5% in 24 hours for three successive days during the non-feed/ non-water withdrawal molting, a veterinary investigation must be made to determine the cause and if necessary to remedy the problem.	O Yes O No O N/A	/3

Backfilling Policy

	Flocks must not be back-filled to replace mortalities without prior approval from the American Humane Certified program.		
M38	 <u>Auditor note</u>: select only as appropriate: Flocks have NOT been back-filled. (If flocks have NOT been back-filled as confirmed by a review of records, select this bullet, skip remaining bullets, and mark as "Yes" to this audit item. Otherwise, leave unselected and proceed to next bullet.) 	O Yes O No O N/A	/3
	 Flocks have been backfilled. Documentation is available confirming that the specific instance of back-filling was reviewed and approved by the American Humane Certified program. 		
	Note: back-filling will only be considered for approval for extreme events such as a natural disaster, disease, or other catastrophes.		

Beak-Trimming Policy

Dean-	Irimming			
		of injurious feather-pecking and cannibalism are possible in cage free nd this harmful behavior may quickly affect a considerable proportion of the addressed.		
	permitted or	son, though the practice of beak-trimming/tipping is undesirable, it is nly as a preemptive measure to mitigate the risks of injurious feather- d cannibalism if beaks are left intact.		
	Beak- hatche mark bullets	<u>note</u> : select only as applicable: trimming/tipping is NOT performed routinely on the birds, either at the ery, or on-site. (<i>If true, select this bullet, skip the following bullets, and</i> "Yes" to this audit item. Otherwise, leave blank and proceed to the next s.)		
М39	OR □ Beak-	 trimming/tipping is performed routinely on the birds. Where this is the the producer must have a Beak-Trimming Policy that states: Beak-trimming/ tipping may only be performed where there is a concern about cannibalism. Beak-trimming/ tipping must not be performed to prevent feed wastage. Where performed, the pullets' beaks should be tipped, i.e. blunted, where possible. Otherwise, beak-trimming must remove no more than 1/3 of the upper and lower beaks, as measured from the tip to the entrance to the nostrils. Pullets which have been recently trimmed/ tipped must be monitored to help ensure that they are consuming adequate feed and that they are able to use the waterers. Pullets that were recently trimmed/ tipped must not be exposed to other high-stress procedures such as transport or vaccination. <i>Note: it is recommended that Vitamin K and C are added to the water before and after beak-trimming, and that the hens are provided with additional feed 1 week following.</i> (Select only if applicable) If pullets are sourced from a hatchery that performs the beak-trimming/ tipping was performed within the first 24 hours of life using infrared laser equipment; and Documentation must be available from the hatchery confirming that beak-trimming Policy. (Select only if applicable) If performed on-site: Beak-trimming/ tipping must be performed only by trained personnel using approved procedures and appropriate, well-maintained equipment. Records must be kept of: the names of the stockpersons who have undergone training for the correct beak-trimming/ tipping must be performed no later than 10 days of age by the use of a machine with a blade and cauterizer, to minimize pain and stress. Beak-trimming/ tipping must be performed no later than 10 days of age by the use of a machine with a blade and cauterizer, to minimize pain and stress. 	Yes No N/A	/25
	Note: The pro	performed as a matter of course. oducer should take care when selecting birds to avoid genetic strains with		
		raits, particularly aggressiveness and a tendency to feather peck.		

 Action Plans for Deterring Injurious Feather-Pecking and Cannibalism The producer must have plans in place to discourage the spread of injurious feather-pecking and cannibalism. If outbreaks of injurious feather-pecking and cannibalism. do occur: Methods to discourage the spread of injurious feather-pecking and cannibalism must be conducted without delay. Artificial appliances (such as blinkers attached to the beak or nostrils, or contact lenses) designed to stop injurious feather-pecking and cannibalism must not be used. The producer must notify the American Humane Certified™ program that the problem exists and must explain the steps that the producer proposes to take in order to mitigate the problem, and the producer must provide regular updates to the American Humane Certified program regarding the success of the mitigation. Methods should include removing the offending birds if they are identifiable and segregating injured birds as first steps, followed by reducing light levels and providing distractions/ enrichments to the birds and/or providing additional perches or panels so that subordinate hens can retreat. If these measures still do not mitigate the problem, the producer must contact the American Humane Certified™ program for additional recommendations. The American Humane Certified™ program will not consider beak-trimming of older birds except as a method of last resort if other measures fail. 	o _/10
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Euthanasia Policy

	The Eut	hanasia Policy includes provisions for routine euthanasia (culls), end-of-flock		
	euthana such as	sia, and emergency euthanasia (including mass disposal during disease outbreaks for highly pathogenic Avian Influenza). Euthanasia and disposal of carcasses must istent with applicable local, state, and federal regulations.		
		nasia Policy must be available that includes provisions for humane and timely, and emergency, euthanasia. This policy must include:		
		Only properly trained farm personnel or the flock veterinarian are to perform euthanasia.		
		Training records that identify: the names of the stockpersons who have undergone training; the name of the trainer; the specific method(s) of euthanasia covered in the training; confirmation that the trainees' competence in performing the procedure was validated by the trainer, including proper techniques and proper use of any equipment; and the date(s) that the training occurred.		
		Procedures stating that:		
		If there is any doubt as to whether euthanasia is required: the veterinarian or properly trained personnel must be called at an early stage to advise whether treatment is possible; OR		
		If the veterinarian or properly trained personnel determine that an animal is in severe, uncontrollable pain or is unable to move on its own accord, then the animal must be promptly euthanized to prevent further suffering.		
		For euthanasia methods requiring equipment: records showing that equipment has been maintained per the manufacturer's recommendations and that it is required to be stored securely, protected, and kept clean.		
M41		The approved methods of euthanasia that are to be used for each age group of birds and under what circumstances, i.e. for routine culling or for emergency euthanasia for flocks. These methods must be performed promptly to prevent further suffering and must comply with the latest edition of the American Veterinary Medical Association's <i>AVMA Guidelines for the Euthanasia of Animals</i> .	O Ye	
10141		The farm performs one or more of the following approved methods of on-farm euthanasia (<i>select as appropriate</i>):		
		Cervical dislocation, to be used in an emergency or for euthanizing a very small number of birds. Cervical dislocation involves stretching the neck to dislocate the first vertebrae in the neck from the skull and cause extensive damage to the major blood vessels. Use of equipment that crushes the neck rather than dislocates the spine, such as pliers, is never acceptable practice.		
		Electrical stunning, immediately followed by neck cutting.		
		Appropriately sized captive bolt euthanasia.		
		Carbon dioxide, or other approved gas/ gas mixture, delivered in an appropriate container at acceptable concentrations.		
		Any other method approved by the latest edition of the AVMA Guidelines for the Euthanasia of Animals.		
		Procedures stating that the persons performing euthanasia must verify that each bird has been properly euthanized. If necessary, the same method or an alternate method must be performed immediately to help ensure that the bird does not suffer.		
		For other than routine culls, logs stating the reason for euthanasia, the date, the competent personnel performing the euthanasia, the numbers of birds euthanized, and the procedure used.		
		Routine, on-farm disposal of flocks at the end of the production cycle must meet the requirements of this section. See "End-of-Flock Disposition" section.		
		Procedures for the proper disposal of carcasses, and records of the name of the outlet through which all such carcasses are disposed, unless carcasses are disposed of on-farm, in which case records are kept of the disposal method. Disposal must meet all state, local, and/or federal regulations.		
	<u>Nothin</u>	g stated here is intended to discourage the prompt diagnosis and		
	approp	riate treatment of any ill or injured bird.		

On-Farm/ Feed & Water

Hens must be free from unnecessary hunger, thirst and malnutrition by being provided with a wholesome diet and continuous access to fresh water and a diet that maintains full health and promotes a positive state of well-being. Feed and water must be distributed in such a way that the hens can eat and drink without undue competition.

Feed

		Selection	Score
FW1	 Feed Access & Feed Space □ The hens must be fed a wholesome diet that is fed to them in sufficient quantity to maintain them in good health and to satisfy their nutritional needs. The hens must have unrestricted, daily access to feed, except prior to end-of-flock disposition or as required by the flock veterinarian. □ Per each hen, there must be a minimum of: (select only as applicable) □ 1.5 linear inches of feed trough when double-sided straight troughs are used; and/or □ 3.0 linear inches of feed trough when only one side of trough is accessible; and/or □ 1.5 perimeter inches of circular feeder space when round pans are used. > Auditor note: □ Calculated linear inches per bird (e.g. "1.51 inches DS trough") 	O Yes O No O N/A	/50
FW2	Feed must be fresh and not left in a contaminated (i.e. moldy, wet, soiled with rodent feces, etc.) or stale condition.	O Yes O No O N/A	/3
FW3	Even Distribution of Feed The hens must not have to travel more than 26 feet in the house to reach feed. <i>Note: Feed must be distributed evenly throughout the housing system to minimize competition among birds. Particular attention must be given to the provision of feed in areas frequented by subordinate hens.</i>	O Yes O No O N/A	/3

Water

	Water Access & Waterers		
	The hens must have continuous access to an adequate supply of clean, fresh drinking water at all times.		
FW4	 Waterers must be provided at the following minimum rates: (select only as applicable) 1 nipple per every 10 hens (i.e. no more than 10 hens per nipple); and/ or 0.5 inches of trough space per hen when both sides of the trough are accessible; and/ or 1.0 inches of trough space per hen when only one side of the trough is accessible; and/ or 0.4 perimeter inches of space per hen when round drinkers are used, OR per manufacturer's specification for bell-type drinkers. <u>Auditor note:</u> Calculated waterer per bird (e.g. "1 nipple per 9.8 birds") 	O Yes O No O N/A	/50
	 Waterers must be placed at optimum height (per manufacturer's guidelines) for the size and age of the birds and must be of an appropriate design. At the time of the audit, no more than 10% of waterers may be inoperable. 		
	Note: Where new drinking systems are being installed, no open water systems are to be used that allow water spillage and soaking of litter.		
FW5	Emergency Water Supply On-site provisions must be in place to provide clean, fresh water for the duration of the outage during a shut off or failure of the main water supply, including freezing conditions.	O Yes O No O N/A	/10
FW6	Even Distribution of Water The hens must not have to travel more than 26 feet to access a drinking point. The distribution of nipple or drinker lines and spacing of lines and bell drinkers must follow a regular, uniformly distributed pattern to help ensure that all birds have access. Particular attention must be given to the provision of water in areas frequented by subordinate hens.	O Yes O No O N/A	/3

On-Farm/ Environment

The environment must take into account their welfare needs and provide the best husbandry approaches; meet all governmental regulations; be designed to help protect them from unnecessary physical and thermal discomfort, fear, and distress; and allow them to perform their natural behaviors. All equipment and fixtures must be selected, installed, and maintained to optimize the well-being of the flock. The hens must be protected from unnecessary pain, injury, and disease and their environment must be conducive to good health.

Buildings

E1	A copy of the current American Humane Certified™ Animal Welfare Standards for Laying Hens- Cage Free must be available on-site in either written or electronic form as a reference for all stock-keepers/ workers in the facility.	O Yes O No O N/A	/3
E2	 Auditor Evaluation of Biosecurity, Structural/Access Structural biosecurity must be evaluated by the auditor onsite: Physical methods for the deterrence of pests, predators, and wild animals must be in place. (May include elements such as: perimeter fencing, overhead netting in yards, screening of drains/vents/ openings, etc.); and Physical methods/ controls for approved visitors and the deterrence of unapproved visitors must be in place, including: Signs posted at the farm and/or house entrances that provide instructions and information for farm personnel and approved visitors regarding biosecurity procedures; Property gates and/or secured houses and/or other physical methods to restrict entry; and Logging of all approved visitors. Non-farm personnel are not permitted on the site except by approval from farm managers, and unless appropriate precautions have been taken, including compliance with the company policy on 'downtime', i.e. time away from contact with non-farm birds. 	O Yes O No O N/A	/10
E3	 Auditor Evaluation of Biosecurity, Operational Operational biosecurity must be evaluated by the auditor onsite: The vegetation adjacent to surrounding buildings in outdoor areas must be in a short and tidy condition within at least 24" from the house; Pest control methods such as baiting and trapping must be in place and functional; Bulk feed and emergency water sources must be covered and protected, and other potential attractants of pests, rodents, mold, etc. must be removed (i.e. open trash cans with food waste or other items not necessary to the operation of the house); and Protective clothing, foot baths, and/ or shower facilities for workers and approved visitors must be provided, where appropriate. 	O Yes O No O N/A	/10

E4	 Emergency Contact Information (or Emergency Response Plan) Emergency Contact Information or the Emergency Response Plan must be posted at the entrances to all houses or at an on-site central location, with the exception that emergency information may be posted at a central office or the main office if the office is located on the same site as the facility. This must include: Emergency information and numbers, i.e. relevant information for the responders about the site as needed, contact number for fire department, local utilities, etc.; Procedures to help ensure that responsible individuals (and alternates, if necessary) can be notified. This should include primary and alternate contact numbers for these individual(s) responsible for reacting to emergencies, i.e. farm workers/ managers, family members, and/or owner as appropriate. <i>Note: it is recommended to provide contact numbers for at least three responsible workers and/or family members when possible, and a predefined calling schedule to help ensure that all responsible parties may be contacted if necessary; and</i> Contingency plans and precautions to cope with emergencies in order to safeguard the welfare of the animals, and the procedures to be followed by those discovering an emergency such as fire, floods, storms or other severe weather, interruption of power or water, etc. 	O Yes O No O N/A	/10
E5	 The physical environment must take into consideration the safety of the hens, including but not limited to: There must be no sharp edges, projections, protrusions, damaged partitions, etc. that are likely to cause injury or distress to the birds. 	O Yes O No O N/A	/3
E6	 Electrical equipment must be: Inaccessible to the birds; Well-insulated and properly grounded; and Safeguarded from rodents. 	O Yes O No O N/A	/3
E7	With the exception of insecticidal preservatives, the birds must have no possibility to come into contact with paints, wood preservatives, disinfectants, or other toxins.	O Yes O No O N/A	/3
E8	Where used, euthanasia equipment must show no obvious signs of neglect, i.e. rust, dirt and grime, and must be stored in a secure location protected from the elements.	O Yes O No O N/A	/3
E9	Housing and equipment must be designed so that the hens can be readily inspected during daily observations.	O Yes O No O N/A	/3
E10	 The house design must allow effective cleaning to prevent the significant buildup of parasites and other pathogens. Internal walls must be smooth, and constructed of a durable material capable of withstanding cleanout procedures. 	O Yes O No O N/A	/3

Auxiliary Power & Alarm Systems

E11	 Auditor Evaluation of Auxiliary Power Supply An auxiliary power supply, such as a standby generator, must be available and functional. <u>Auditor note</u>: An auxiliary power supply is not required at sites that rely on manually operated equipment. Otherwise, a stockperson must demonstrate to the auditor that the auxiliary power supply is available and functional. 	O Yes O No O N/A	/10
E12	 Alarm Systems For controlled environment houses, alarm systems (audible & remote) must be installed, functional, and operate even if the principal electricity has failed. <u>Auditor note</u>: For controlled environment houses, a stockperson must demonstrate that the alarm systems are available and functional. 	O Yes O No O N/A	/3

Thermal Environment & Ventilation

	The hens must be maintained in a thermally comfortable environment at all times.	O Yes	
E13	Auditor note: The hens must not show signs of being too cold or too hot.	O No O N/A	/10
	Automatic Ventilation Systems Where automatic ventilation systems are used, there must be:		
E14	An alarm that will give adequate warning of the failure of that system to function properly. The alarm must operate even if the principle electricity supply to it has failed.	O Yes O No	/3
	Additional equipment or means of ventilation (whether automatic or not) which, in the event of such a failure of the ventilation system, will provide adequate ventilation so as to prevent the birds from suffering unnecessary distress as a result of the failure.	O N/A	
E15	Side Curtains		
	 (select as applicable) If automatic side curtains are installed, these must open automatically in the event of power failure or high temperature, with record of doing so. Automatic side curtains must be functional and tested. 	O Yes O No	/3
	If manual side curtains are installed, the SOPs must require the side curtains to be opened manually in the event of an emergency condition (high temperature, etc.)	O N/A	
	Auditor Measurements of Ammonia Levels Ammonia levels, measured at the height of the animals at multiple enriched colony		
	units in the house, must ideally be less than 10 parts per million and must not		
	exceed 25 parts per million.	• • •	
E16	<u>Auditor note</u> : Measure ammonia levels at the height of the hens at a minimum of 5 random locations in the house. No location may exceed 25 ppm.	O Yes O No O N/A	/25
	Measured maximum ammonia in PPM (must be ≤ 25 ppm) Average house ammonia in PPM		

Lighting

E17	 Auditor Evaluation of Lighting Light levels as measured by the auditor must provide an average minimum illumination of 10 lux (1 foot-candle) throughout the hen house. <u>Auditor note</u>: the light levels must be checked at the level of the hens at a minimum of 5 random locations throughout the house and the results averaged. Locations that are in the shade of equipment should not be included in the sampling. Measured average light level in foot-candles 	O Yes O No O N/A	/25
E18	Patches of high-intensity artificial or natural light must be avoided in a house. Artificial lights must be located throughout the house to cast light evenly.	O Yes O No O N/A	/3
E19	Adequate lighting, whether fixed or portable, indoors or outdoors, must be available to enable the hens to be thoroughly inspected at any time.	O Yes O No O N/A	/3

Space Allowance & Density Rates All hens must have sufficient freedom of movement to be able to stand normally, turn around, and stretch their wings without difficulty. They must have sufficient space to be able to perch or sit quietly without repeated disturbance

<u>l'opoule</u>					-
	For the include least 1	Allowance in Indoor Housing e purposes of calculating allowable hen density rates, usable floor area shall the main floor and litter area, plus any elevated floor areas/ tiers with at 7.7 inches (45 cm) of clear headroom underneath, but shall exclude nest and any outside area, if applicable.			
E20	(se	In a house with an all-litter floor, a minimum space allowance of 1.5 square feet per hen must be allocated to allow performance of normal behavior and the natural clustering of hens. In a partially-slatted house with a perching/roosting area over a droppings pit/belt, and for multi-tier systems, a minimum space allowance of 1.0 square foot per hen to allow performance of normal behavior. Given that these systems provide usable vertical space for the hens to access, the hens in these systems have more space to move around than those in all-litter floor systems. <u>Auditor note:</u> Calculated square feet of usable area per hen (<i>e.g. "1.23</i> <i>sf per hen"</i>)	000	Yes No N/A	/50

Floor & Litter

E21	 Hens must have access at all times to a well-maintained litter/ scratch area within the house. A minimum of 15% of the total usable area of the house (excluding nest space) must be devoted to litter area. Litter must be of a proper substrate to allow for dust-bathing. Litter that is wet, infested with parasites, or otherwise harmfully contaminated must be immediately removed and replaced. Litter that is wet or otherwise contaminated must not be introduced into the house. <u>Auditor note:</u> Percentage of litter (ratio of litter to total usable area including litter) in house. 	O Yes O No O N/A	/25
E22	 Auditor Evaluation of Litter/ Litter Squeeze Test Litter must be maintained in a dry and friable condition. Litter quality must be evaluated by the auditor in at least three random locations. <u>Auditor note</u>: Litter quality must be checked at three random locations. Where litter is located near misting equipment, the top surface of the litter should be moved aside. When litter is squeezed in the hand, it should not form a clump, and there should be no free water that is released. If no free water is released and the litter crumbles easily, score "Yes" on this item, otherwise the litter is too wet, and score "No" on this item. 	O Yes O No O N/A	/25

Nest Areas

HCOL F			
E23	 Nests must be provided to the laying hens (select and complete as applicable): If colony nests are installed: Requirement: at least 9 ft²/ 100 hens (.09 ft² hen). Actual: ft²/ hen. If individual nest boxes are installed: Requirement: 1 nest/ 5-7 hens. Actual: nest/hen. Nest boxes must provide curtains and/or dividers for privacy. Nest boxes must have a floor substrate that encourages nesting behavior. The bottom can be lined with various materials including artificial grass mats, rubber mats, plastic nest pads, or litter. Wire floors or plastic-coated wire do not meet this requirement. 	O Yes O No O N/A	/50
E24	Entry perches or slatted ramps must be present and in good repair to allow use of all available nests.	O Yes O No O N/A	/3

Multi-tier Systems

Marti-	lier Systems			1
	Systems are considered to be 'multi-tier' when elevated platforms are included in the usable area calculations, and when the areas of the elevated platforms			
	are 55% or more of the area of the main floor (excluding nest). For multi-tier			
	systems, the following standards must be followed:			
	Feeders and waterers must be provided at the elevated areas, at a rate			
	proportional to the total elevated area.			
	Elevated tiers must be equipped with manure belts or must be located to reduce soiling of hens below.			
	Clear head height between tiers (i.e. distance from top of floor below to the underside of the droppings belt above) must be at least 17.7 inches (45 cm).			
	Maximum distance from top of floor to top of next tier must not exceed 39.4 inches (100 cm).			
	Tiers must be arranged so that hens do not need to descend at an angle steeper than 45 degrees from tier to tier.			
	For young laying hens not granted continuous access to the litter area after being placed in the laying house:			
	 Housing doors must be opened every day within 6 hours of the onset of the light period. 			
	 Young laying hens must be provided with continuous access to 			
	the laying area when 50% production is reached, but must not	O Yes O No	Yes	
E25	be confined overnight for more than four weeks after they are			/10
	placed, whichever comes first.*		N/A	
	Note: Where tiers are arranged adjacent to one another, the horizontal spacing between these adjacent tiers must be such to allow the hens to traverse the gap easily, without an increased risk of injuring themselves. Therefore, it is recommended that the horizontal spacing between adjacent tiers is less than 31.5 inches (80 cm).			
	To reduce the risk of the birds injuring themselves, the system design should be modified if necessary e.g. by decreasing the spacing between adjacent tiers or by adding panels to discourage movement between adjacent tiers.			
	*There are currently no scientific studies that support a specific time limit for temporary confinement of young laying hens when being transferred into a cage free production house. The American Humane Scientific Advisory Committee, however, considers that temporary overnight confinement of young laying hens in cage free systems at the start of the laying cycle can, if used judiciously, have a beneficial effect by enabling the young hens to learn to use the nest boxes in order to provent problems with floer laid erges. Further studies may provide			
	order to prevent problems with floor-laid eggs. Further studies may provide more clarity on this issue and, as is the case with all American Humane standards, the Scientific Advisory Committee will review new information as it becomes available.			

Perches

	Perches must be provided as noted:		
E26	 Linear perches (such as plastic or steel dowels) must be provided. There must be at least 6 linear inches per hen. (The alighting rail immediately in front of the nest boxes may be included.) Perches must be sized to allow the hens to grasp the roost effectively (from1 to 1 ¾ inches (25 to 45 mm) in width/ diameter). (Select if applicable) If the edge of an elevated floor/ tier is of an appropriate size as noted above (the hens are able to grasp the floor edge to roost effectively) then the floor edge itself may be counted towards satisfying the perch requirement. Other than floor edges as noted above, perches must be elevated above the adjacent floor surface. (Note: supports for the elevated perch must lift the bottom of the perch at least 1" (2.5 cm) above the adjacent floor surface. Perch supports must be spaced to avoid excessive defecation when the hens are roosting on the perch.) At least 20% of the required perches must be raised higher to allow hens to evade aggressors (16 inches (40.5 cm) to 39.4 inches (100 cm) above the adjacent floor). All perches must be located at least 12 inches (30 cm) measured horizontally from the wall or from adjacent perches. There must be at least 9.5 inches (24 cm) of clear height above. Perches with the exception of perches over internal feed troughs, which may have a minimum of 7.9 inches (20 cm) of clear head height above. Perches with reduced clearance must not exceed 50% of the total perch requirement. In multi-tier systems, linear perches must be inmediately accessible to the birds at the level of the elevated tiers. These linear perches must be provided at a rate proportional to the area of the elevated tier. 	O Yes O No O N/A	/10
	Calculated linear perch per hen		
	(e.g. "6.1 inches per hen")		
	Note regarding phase-in period for perch space requirement: Points will be		
	credited toward the perch space requirement if:		
	 <u>By January 1, 2018, at least 4" per bird is provided and</u> <u>By January 1, 2020, at least 6" per bird is provided.</u> 		
	Additionally, perching surfaces must:		
E27	 Have a gap of no less than 0.5 in. on either side of any perch to allow hens to grip the perches without risk of trapping their claws; Be of non-slip material and shall have no sharp edges; and Be of an easily cleaned, non-porous material that doesn't harbor parasites. Also, 	O Yes O No O N/A	/3
	If tubes are used for perches, they must be solid or capped on the ends.		

Auditor Evaluation of Exterior Access

The American Humane Certified[™] Animal Welfare Standards for Laying Hens- Cage Free provide specifications for different types of cage free production systems, including those where birds have access to the exterior. If the production system provides the birds with access to the exterior, the following guidelines must be met.

-			
	Exterior Access For all types of exterior access, the following minimum guidelines must be met.		
	Outdoor Runs (<i>Porches/ etc.</i>)		
	Where access is provided, outdoor runs:		
	 Must be provided at rate appropriate for the flock population that allows for effective management of pathogenic contamination and maintenance of vegetation and/or other ground surfaces; 		
	Must be provided with perimeter fences and as appropriate cover/ screening to discourage contact with predators, rodents, and wild birds; and	O Yes	
E28	Must be provided with natural or artificial shade to accommodate the number of birds in the exterior, allowing them to spread out;	O No O N/A	/25
	Must be maintained with active management to remedy damaged or sodden ground and must be managed to permit vegetation to regrow as the climate allows in order to provide an appropriate cover of living vegetation;	U N/A	
	The area near the house must be carefully designed and managed to help ensure that it is well-drained to limit mud and damaged ground (<i>surfaces</i> <i>such as gravel should be considered in these areas</i>).		
	 <u>Auditor note</u>: Where birds are provided access to the exterior, the physical condition of the exterior space must be evaluated on-site. 		
	Exit Areas to the Outside (Pop holes)		
	Exit areas to the outside:		
E29	Must be evenly distributed across any building walls that have openings to the exterior, with a minimum of two openings. (Note: for a typical long barn, exits to the exterior are not required on the short end walls. Exits		
	should be provided on the long side walls facing the provided exterior spaces);	O Yes O No	/10
	Must be provided at an adequate rate to help ensure the free movement and ready, unrestricted access of birds into and out of the house and limit undue crowding of birds around the openings; and	O N/A	
	 Must be a minimum of 13.8 inches high by 15.8 inches wide (35 cm by 40 cm) to allow the passage of more than one hen at a time. 		

End-of-Flock Disposition

• <u>Auditor note</u>: <u>This section must be scored for all audits</u>. If end-of flock disposition is not occurring during the time of the visit, <u>questions in this section must be addressed</u> <u>through Certificates of Conformance (COCs)</u>, review of records, and/or SOP's.

Catching & Handling SOPs

The Catching and Handling SOPs must be available and include the following protocols:

		Selection	Score
D1	 Training of Catch & Loading Crews All personnel involved in catching and handling of birds must have received proper training to verify competence and full awareness in their duties and responsibilities. Managers must provide the catching staff full and detailed written instructions for catching, handling, loading, and unloading. 	O Yes O No O N/A	/3
D2	Animal Welfare Officer An Animal Welfare Officer (AWO) must be designated and present for each flock disposition. The AWO is responsible for supervising, monitoring, and maintaining high welfare standards throughout the end- of-flock disposition process.	O Yes O No O N/A	/3
D3	 Water and Feed Withdrawal Hens must be provided water up to the time when catching begins. Hens must be provided feed up to 1 hour prior to the time when catching begins. When transported, hens must not be deprived of feed for more than 16 hours in total, including the period up to the time of processing. 	O Yes O No O N/A	/25
D4	Where possible, feeders, waterers, and other obstacles must be raised or removed from the house prior to catching to minimize the risk of bruising.	O Yes O No O N/A	/3
D5	Catching must take place in low lighting to minimize birds' fear reactions. It is recommended that catching be done at night or early morning.	O Yes O No O N/A	/3
D6	 Catching, Carrying, and Loading When possible, the hens should be caught individually and supported by both hands in an upright position. Where this is impractical, no more than three birds are to be carried in one hand. Birds must be held by both legs at all times, and never by the wings or the neck. Birds must be handled as minimally as possible, and must be placed directly into the transport coop or the approved euthanasia receptacle within 20 seconds of being caught. The catch supervisor must check that all birds are upright in the transport coop or receptacle, that no appendages are caught in the coop or receptacle doors, and that the birds are not piled atop one another. 	O Yes O No O N/A	/10
D7	 Actions must be taken to prevent the hens from injuring one another due to overcrowding/ piling. Where birds are at risk for injury due to overcrowding/ piling, the house lights must be raised to allow the birds to spread out calmly and quietly, and given time to settle before catching is resumed. 	O Yes O No O N/A	/3

Animal Welfare Standards Audit Tool Page 34

American Humane Certified[™] Animal Welfare Standards for Laying Hens- Cage Free

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Revision Date September 2021

D8 D9	Adequate, draft-free ventilation at bird height must be provided for uncaught birds up to time of loading. Access routes to the chicken house must be adequately designed and maintained to permit the safe passage of transport vehicles/ euthanasia receptacles.	 Yes No N/A Yes No N/A 	/3 /3
D10	Unfit birds must not be transported but instead must be immediately euthanized by trained personnel.	O Yes O No O N/A	/3
D11	 End-of-Flock Euthanasia For routine, on-farm disposal of flocks at the end of the production cycle using CO₂, there must additionally be full documentation of the procedure used including records for the amount of gas used. Refer to the latest UEP standards "Guidelines for Euthanasia and On-Farm Depopulation of Entire Flocks" for more information regarding required protocols and documentation in order to demonstrate full compliance with the UEP. Auditor note: This section applies only to on-farm end-of-flock euthanasia. If hens are to be transported off-site, mark "N/A" and proceed to D12. 	O Yes O No O N/A	/25
D12	 End-of-Flock Disposition Records must be kept on file for at least two years for each flock stating the method of final disposition of spent hens (e.g. euthanasia, transportation). <u>Auditor note</u>: please verify that "Final Disposition of Spent Hens" in the "Farm Data" section is completed. 	O Yes O No O N/A	/10

Transport

Animal transport systems must be designed and managed to help ensure hens are not caused unnecessary distress or discomfort. The transport and handling of hens must be kept to an absolute minimum. Personnel involved in transport must be thoroughly trained and competent to carry out the tasks required of them.

- If American Humane CertifiedTM companies transport their own birds, "Transport" section must be completed.
- Meat may only be eligible for certification if separate transport & processing audits are successfully completed and approved by American Humane.

Transport SOPs

The technology is now becoming available to monitor temperature and humidity on board transport vehicles. This allows drivers to take appropriate action to maintain ideal conditions for birds. American Humane encourages the use of such equipment, and will monitor the development of such technology and review its use for future inclusion in these standards.

ICIUSION	In these standards.			
T1	Personnel in charge of transportation and transport equipment, including non-employees, must be trained in the proper handling of hens when loading and unloading them and while in transit. This may be verified through SOPs or Certificates of Conformance (COCs).	0	Yes No N/A	/3
T2	Noise levels from all sources must be minimized as much as possible during loading, unloading, and transport.	0	Yes No N/A	/3
Т3	In periods of hot weather, hens must be transported at night or in the coolest part of the day or systems must be in place to provide cooling during load out of the birds.	Ο	Yes No N/A	/3
T4	 The transport SOP's must address when high ambient temperature or high humidity poses a threat of heat stress to the birds during catching, loading, and unloading. The SOPs must describe appropriate actions to take to reduce the risk of heat stress on the birds, including the receipt of weather forecasts of the expected temperature, supplemental ventilation, etc. 	Ο	Yes No N/A	/3
Т5	Hens reared in houses with tunnel ventilation must be pre-adapted to warmer temperatures if they are transported during hot weather.	Ο	Yes No N/A	/3
Т6	The transport SOP must identify steps to be taken to shelter and protect the birds when they are transported during extreme weather.	Ο	Yes No N/A	/3
Т7	The transport SOPs must address procedures to be followed in the event of an emergency, such as an accident.	0	Yes No N/A	/3
Т8	Every effort must be made to help ensure journeys are completed without unnecessary delays, i.e. drivers must be aware of any potential traffic problems and plan their journey accordingly.	0	Yes No N/A	/3
Т9	The person supervising the catching and loading of birds must work closely and coordinate with the processing plant to minimize the time birds spend waiting on the vehicle.	0	Yes No N/A	/3
T10	If it is necessary to keep birds on a stationary vehicle, the driver must take action to avoid thermal stress to the birds.	0	Yes No N/A	/3

Processing

Processing systems must be designed and managed to help ensure that poultry are not caused unnecessary distress or discomfort. The pre-slaughter handling of hens must be kept to a minimum. Personnel involved in slaughter must be thoroughly trained and competent to carry out the tasks required of them.

> Meat may only be eligible for certification if separate transport & processing audits are successfully completed and approved by American Humane.

Score

/10

➢ Refer also to "Pass/ Fail Auditor Evaluations" items "P/F 2" & "P/F 3" below.

		Selection
	Records of DOAs	
P1	 All transport deaths and injuries must be recorded and reported to the AWO and the farm manager before the next consignment from the same source is collected. Records must be made available to the auditor. Where mortalities during transport are traced to a single cause, prompt action must be taken to prevent further deaths, injury, or suffering from occurring. Average levels of transport mortality (DOAs) above 0.2% in any three-month period or above 0.5% in any 24-hour period must be investigated to determine the cause and immediate remedial actions must be implemented. Records must be available describing the remedial actions that were taken and must show that for subsequent instances of transport, DOAs were within permissible levels. 	O Yes O No O N/A

rocossing Plant Pocords Ρ

Processing Plant SOPs

Processing Plant SOPs must be available and include the following protocols:

P2	Animal Welfare Policy The Processing SOPs must include an Animal Welfare Policy. This policy must include written procedures with regard to maintaining welfare of the birds in the processing plant, including the responsibilities and duties of staff and emergency procedures and contingency plans. The animal welfare policy must be regularly reviewed and updated.		Yes No N/A	/10
Ρ3	Animal Welfare Officer Managers must appoint at least one trained Animal Welfare Officer (AWO), who is responsible for the implementation of the animal welfare policy. A number of processing plants have installed closed circuit television (CCTV) monitors within the holding and slaughter areas. This allows those responsible for animal welfare including the AWO to help ensure that welfare standards are maintained. The installation of CCTV systems is recommended by American Humane.	000	Yes No N/A	/10
Ρ4	Staff Training Managers, in conjunction with the AWO, must develop and implement a training program for all staff handling and slaughtering birds to help ensure that staff members are properly trained to carry out their duties and are competent to perform them. Records of staff training must be available.	0 0 0	Yes No N/A	/3

	The AWO must make frequent checks throughout the day to help ensure that birds are being effectively stunned and are insensible throughout the	O Yes	
P5	slaughter operation. Where this is not the case, immediate remedial action must be taken.	O No O N/A	/3
P6	All transport coops must be examined on arrival at the slaughterhouse to identify any birds suffering from injury, heat or cold stress. Immediate action must be taken to prevent suffering and help ensure that similar occurrences are prevented.	O Yes O No O N/A	/3
Ρ7	 The person in charge of any premises must help ensure that any bird awaiting slaughter is: Protected from direct sun and from adverse weather, i.e. wind, rain, hail, snow, etc.; Provided with adequate ventilation- temperature and humidity in the holding area and within chicken loads must be regularly monitored and controlled; Immediate action must be taken to remedy conditions if any birds are found to be suffering from heat or cold stress. 	○ Yes○ No○ N/A	/3
P8	The hens must be placed in a thermally comfortable holding area immediately on arrival at the processing facility.	O Yes O No O N/A	/3
Р9	The holding area should have reduced or blue lighting, or if outdoors, it must have proper shade/protection from direct sunlight.	O Yes O No O N∕A	/3
P10	Once birds have arrived at the premises at which they are going to be slaughtered, they must not be moved on to other premises. Standby equipment, e.g. a generator, must be available for emergency breakdowns.	O Yes O No O N/A	/3
P11	All hens must be slaughtered as soon as possible but no later than 10 hours after arriving at the processing facility.	O Yes O No O N/A	/3

SOPs for Shackling, Stunning, and Bleeding

P12	 Conveyor System Birds must be unloaded from the coops onto the conveyor belt in a way to minimize injury and distress to the birds: The operator at the unloader must proceed slowly and is responsible for ensuring that the coop doors open properly and no birds are caught on or left in the coops. If birds are caught or left in the coops, they must be carefully removed by carrying the bird's body or by both legs. 	○ Yes○ No○ N/A	/3
P13	The shackling line must be located in a closed area, and the belt on the line must include a fence to prevent birds from falling off. Where loose birds are found they must be taken immediately to the hanging area or, if injured, immediately euthanized away from the line.	O Yes O No O N/A	/3
P14	Processing plant managers must ensure that sufficient personnel are employed on shackling lines at all times to help ensure due care and diligence.	O Yes O No O N/A	/3
P15	Personnel working on the shackling lines must be rotated frequently to avoid fatigue.	O Yes O No O N/A	/3
P16	Shackling teams must be thoroughly trained to handle the birds in such a way as to avoid injury.	O Yes O No O N/A	/3

P17	Appropriate measures must be taken to prevent wing flapping and birds raising their heads before reaching the stunning bath, i.e. the use of a breast bar, curtains, reduction in noise, low light intensity, running a hand down the bird's back at shackling.	O Yes O No O N/A	/3
P18	Shackles must be of a size and type, and the slaughter line run at a speed, that permits the birds to be hung properly without causing unnecessary pain or distress.	O Yes O No O N/A	/3
P19	Birds must be hung on the shackles by both legs.	O Yes O No O N/A	/3
P20	The birds must not be suspended for more than 90 seconds before they are stunned.	○ Yes○ No○ N/A	/3
P21	 Electrical water bath stunning or hand-operated stunning are acceptable methods of stunning: Where an electrical water stunning bath is used: The water bath stunner must be designed and set up to prevent birds from receiving pre-stun shocks. The water bath used for stunning or euthanizing hens must be of sufficient size and depth, and the water must not overflow at the entrance. The electrode immersed in the water must extend the length of the water bath. The stunning bath must be set at a height appropriate for the size and number of birds. In particular, the height must be set such that the heads of all birds make an effective contact with the water bath. A current sufficient to induce insensibility in all birds prior to neck-cutting must be used. The water bath must be fitted with a controller that clearly displays voltage, current, and frequency settings to accurately monitor current flow through the bath when loaded with birds. Where hand-held electrical stunners are used: The birds must be restrained in a cone or on a shackle. They are stunned immediately after shackling. The stunning electrodes are placed carefully and firmly in the optimum position (between the ear and the eye). Stunners are operated until initial wing flapping ceases, or until the legs become rigid and extended. 	O Yes O No O N/A	/3
P22	All stunning and bleeding equipment must be regularly maintained, cleaned, and checked daily to help ensure that it is in proper working order. Any problems must be reported to the AWO and rectified immediately.	O Yes O No O N/A	/3
P23	Contingency plans must be in place to deal with occasions when unavoidable delays may occur and it is not possible to process birds. Specifically, if the slaughter line is stopped, AND if workers are able to access the birds safely, then birds between the point of shackling and the stunner must be removed and any birds that have already been stunned must be immediately and humanely slaughtered.	O Yes O No O N/A	/3
P24	All birds leaving the stunner must be checked to help ensure they have been effectively stunned. <u>Immediate remedial action must be taken</u> if this is found not to be the case.	O Yes O No O N/A	/3

P25	 Staff must be trained to recognize the signs of an effective stun, and use these signs to recognize that birds have been effectively stunned or are dead. The most reliable indicator that a bird is properly stunned by the low voltage method is the electro-epileptic fit. The characteristics of this condition are: Neck arched with head directed vertically Eyes opened Wings held close to body Tail turned inward Legs rigidly extended with constant rapid body tremors The physical condition of the electro-epileptic fits are shorter lasting and less pronounced when cardiac arrest is induced at stunning. They are followed by: Completely limp carcass No breathing Loss of nictitating membrane reflex Dilated pupil Comb pinch 	Ö	Yes No N/A	/3
P26	 Carotid arteries and jugular veins must be effectively severed manually or by using automated equipment that performs a ventral cut. Each bird must be checked to help ensure that the carotid artery has been cut. This cut must be checked by the appointed member of staff who must be given sufficient time to sever the blood vessels manually, if necessary. There must be NO live birds entering the scalder. See P/F 3. 	Ō	Yes No N/A	/3
		0	Yes	
P27	No more than 10 seconds may elapse between stunning and neck cutting.	-	No N/A	/3

Pass/Fail Auditor Evaluations

> Auditor note: This section MUST be scored for all audits.

P/F1	 No Instances of Willful Acts of Abuse or Neglect Throughout the course of the audit, the auditor must not have observed any farm personnel committing willful acts of abuse or neglect, which include but are not limited to kicking, throwing, yelling at, or purposefully scaring the birds, or neglecting to provide feed, water, or health care. Auditor note: this item has no point value: A mark of "Yes" indicates that the auditor <u>did NOT observe</u> willful acts of abuse or neglect committed by farm personnel towards the birds. A mark of "No" indicates that the auditor believes that acts of willful abuse or neglect towards the birds have been committed. The auditor must document the incident observed and s/he must inform management, their audit company, and the American Humane Certified program immediately. The presence of willful acts of abuse or neglect is a severe non-conformance, and results in automatic failure of this audit. 	O Yes O No	- / -
P/F2	 (Note: for audit at Processing Plant only) Absence of Live Birds in DOA Bin At the shackling area, there must be no live birds in the DOA bin. Auditor note: this item has no point value. Mark "Yes" to this item if there are NO live birds in the DOA bin. Mark "No" to this item if live birds are observed in the DOA bin. The auditor must document the incident observed and s/he must inform management, their audit company, and the American Humane Certified™ program immediately. The presence of live birds in the DOA bin is a severe non-conformance, and results in automatic failure of this audit. 	O Yes O No O N/A	- / -
P/F3	 (Note: for audit at Processing Plant only) Absence of Live Birds Entering Scalder There must be no live birds observed entering the scalder at any time. A "live bird" is defined as any bird missing both the automatic and the backup knife whose carotid arteries have not been effectively severed prior to the bird entering the scalder. Auditor note: this item has no point value. Mark "Yes" to this item if there are no live birds in the scalder. Mark "No" to this item if live birds are observed in the scalder. The auditor must document the incident observed and s/he must inform management, their audit company, and the American Humane Certified™ program immediately. 	O Yes O No O N/A	- / -

Audit Completion

To be signed at the end of the on-site audit:

Information in the completed *Animal Welfare Standards Audit Tool* and attached *Non-Conformance Report* and Farm Manual documentation is complete, correct, and has been verified by the auditor. All corrective actions agreed upon at the exit interview must be corrected even if the farm receives certification.

Farm Owner / Manager	Date
Auditor	Date
Auditor	Date

American Humane Certified[™] Notification of Non-Conformance



Form to be filled out by Auditor and signed at the exit interview. One copy should be left with Producer and one copy should be retained for American Humane.

Auditor:

Producer Name:		
Farm Name:		Building ID:
On Farm Contacts: Manager		
Caregiver		
Others		
Cell Phone: Email:		

The following non-conformances were found during the American Humane Certified[™] audit on Within 10 business days, unloss a variance is given you must submit a Corrective

. Within 10 business days, unless a variance is given, you must submit a Corrective Action Plan that includes the corrective action to be taken, and the person responsible for the correction, and the date the correction will be completed. After correction, submit a Corrective Action Completion Report with supporting documentation to the American Humane Certified[™] program. Documentation may include pictures, copies of daily reports, training records, veterinary health plan adjustments, etc. Producers/ managers are encouraged to submit progress reports as corrective actions are taken. All corrections must be made within 90 days and reports should be submitted electronically.

Notes should include each non-conformance item (for example: FW3, H12) and details of infraction. Attach additional pages as needed.

Auditor :	signature:
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_____Date:____

I, the undersigned, agree to submit a Corrective Action Plan within 10 business days. All corrections will be made within 90 days. I will submit a Corrective Action Completion Report and agree to additional audits to maintain certification.

Producer signature: _____

Date:

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